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Target prices for mass production of tyrosine kinase inhibitors for global cancer treatment

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7 **Target prices for mass production of tyrosine kinase inhibitors for global**
8 **cancer treatment**
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25 JL conducted the review of treatments and additional searches. JF analyzed the costs of
26 production of the treatments. All authors critically reviewed the manuscript.

ABSTRACT

Objective: To calculate sustainable generic prices for four tyrosine kinase inhibitors.

Background: Tyrosine kinase inhibitors (TKIs) have proven survival benefits in the treatment of several cancers, including CML, breast, liver, renal and lung cancer.

However, current high prices are a barrier to treatment. Mass production of low-cost generic antiretrovirals has led to over 13 million people being on HIV/AIDS treatment worldwide. This analysis estimates target prices for generic TKIs, assuming similar methods of mass production.

Methods: Four TKIs with patent expiry dates in the next 5 years were selected for analysis: imatinib, erlotinib, lapatinib, and sorafenib. Chemistry, dosing, published data on per-kilogram pricing for commercial transactions of active pharmaceutical ingredient (API), and quotes from manufacturers were used to estimate costs of production. Analysis included costs of excipients, formulation, packaging, shipping, and a 50% profit margin. Target prices were compared with current prices. Global numbers of patients eligible for treatment with each TKI were estimated.

Results: API costs per kg were \$347-\$746 for imatinib, \$2,470 for erlotinib, \$4,671 for lapatinib, and \$3,000 for sorafenib. Based on annual dose requirements, costs of formulation/packaging and a 50% profit margin, target generic prices per person-year were \$1286-\$2162 for imatinib, \$236-240 for erlotinib, \$1,387-450 for sorafenib, and \$666-4,020 for lapatinib. Over 1.14 million people would be newly eligible to start treatment with these TKIs annually.

Conclusions: Mass generic production of several TKIs could achieve treatment prices in the range of \$426-128-\$1387-4,020 per person-year, versus current US prices of \$1275,355-161-\$101396-,138320. Generic TKIs could allow significant savings and scaling-up of treatment globally, for over 1 million eligible patients.

ARTICLE SUMMARY – STRENGTHS AND LIMITATION OF THIS STUDY

- This study calculated estimated of generic prices for four tyrosine kinase inhibitors using an algorithm based based on publicly available data on completed sales of the pharmaceutical ingredients
- Publicly available data were used to calculate the global number of people eligible for treatment, as well as to present a global price overview, for each medicine
- The estimation methods are limited by the assumption of absence of intellectual property and other trade barriers, and the assumption of robust demand volume and market competition for these medicines
- The methods used to estimate the global number eligible for treatment with the medicines are limited by sparse data on cancer sub-type epidemiology – the effect is liikely to be one of underestimation

INTRODUCTION

Worldwide, there were 8.2 million deaths due to cancer in 2012,[1] and incidence is expected to rise by 70% over the next 20 years.[2] The majority of cancer cases and deaths occur in Africa, Asia, Central and South America.[2] Fatality rates are much higher in Low- and Middle-Income Countries (LMICs). For all cancers, the case fatality rate is 74.5% in low-income countries, compared to 46.3% in high-income countries.[3]

Tyrosine Kinase Inhibitors (TKIs) target tumour cells by interfering with signaling pathways that are involved in cell growth and division.[4] Imatinib mesylate is licensed as first-line treatment for adults with chronic-phase Philadelphia-chromosome-positive (Ph+) chronic myeloid leukaemia (CML), and for the management of gastrointestinal stromal tumors (GIST), and as salvage therapy for Ph+ Acute Lymphoblastic Lymphoma.[5] Erlotinib is licensed as a first-line treatment of locally-advanced or metastatic non-small cell lung cancer (NSCLC) with activating EGFR mutations.[6] Sorafenib is licensed as a second-line treatment for renal cell carcinoma (RCC) and unresectable hepatocellular carcinoma (HCC).[7] Lapatinib is licensed for advanced HER2-positive breast cancer.[8] There were no TKIs in the World Health Organization (WHO) Model List of Essential Medicines (EML) until the recently-published 19th edition, in which the only TKI is imatinib,[9,10] despite strong evidence for the efficacy of other TKIs. NGOs have highlighted that the high prices of medicines pose a potential obstacle to their inclusion,[11] as comparative cost-effectiveness is a criterion for addition to the WHO EML.[12] The low number of TKIs on the WHO EML is reflected in national Essential Medicines Lists. Over 75% of national EMLs in all regions except Europe do not include any tyrosine kinase inhibitors and in nearly all LMICs, public procurement is based on national EMLs.[13]

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7 It has been estimated that only 15% of patients in LMICs in Southeast Asia have
8 access to an index of cancer medicines, including erlotinib and sorafenib.[14] High
9 prices act as a barrier to access also in high-income countries. For example, in the
10 UK, sorafenib is not available in the NHS due to insufficient cost-effectiveness.[15]
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12 The impact of this lack of access on patients has been widely documented.[16–18]
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14 The high prices of leukaemia drugs have been strongly criticised by a large group of
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16 experts, who have suggested they conflict with fulfilling the Hippocratic Oath.[19]
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18 The price-reducing effect of generic competition can transform how diseases are
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20 treated. In the field of HIV/AIDS medicines, generic competition was encouraged by
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22 resource allocation for their purchase and the use of flexibilities in trade law allowing
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24 the importation of generics where normally importation would have been prevented
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26 by patent protection. The ~~led a~~ 99% reduction in the prices of antiretrovirals
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28 following generic competition, from \$10,000 per person per year down to \$100. ~~This~~
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30 ~~has~~, has been a key factor in the expansion of antiretroviral treatment to over 13
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32 million people in 2014.[20,21] Similar analyses of minimum prices have been
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34 performed for hepatitis C drugs,[22] and for the hepatitis B treatment entecavir.[23]
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38 This paper estimates target prices for generic TKIs that could be achieved when
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40 their patent terms expire within the next five years, or when patents no longer
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42 form a barrier to generic entry otherwise – for example by licensing to generic
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44 manufacturers. ~~once these medicines lose patent protection within the next five years.~~
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METHODS

We focus on four TKIs with anticipated patent expiry dates within the next 5 years.

The chemical structures and excipient contents for all TKIs were gathered from prescribing information published by the originator companies (Appendix 1). For each TKI, chemical structures, dosing, and published data on per-kilogram pricing for the active pharmaceutical ingredient (API) were reviewed. Analysis included costs of excipients, formulation, packaging, shipping, and a 50% profit margin. Results were validated by independent estimates from a single large generic company.

Calculation of treatment cost

We derived target prices using an algorithm based on per-kilogram prices of the APIs, previously used in analyses of drugs for hepatitis C and B.[22,23] Current manufacturers of API were contacted to request quotes for price per kilogram, and export data for India were reviewed for 2014 and early 2015 to estimate a reasonable lower price for the APIs.[24]

Calculations for all TKIs analyzed are shown in Table 1, and the target price calculation for erlotinib is displayed as a flowchart in Figure 2 as an example of the algorithm used. The dose of erlotinib is 150mg once daily, so one year's supply of the drug would require 55 grams of the API. One kilogram of erlotinib API was estimated to cost \$2,470. Annual dosing regimens were combined with API prices to yield the per-tablet cost of API (\$0.37). We added conservative estimates for the costs of excipients and tableting and multiply by 30 to yield monthly cost of production (\$1 ~~12.9075~~/month). The prices of excipients were incorporated into the target price by assuming that all of the non-API mass of the tablet is made up of the most expensive excipient, and that the total weight of the tablet is five times the weight of API alone. To this cost estimate, we added costs of shipping and duties at

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7 \$0.35 per month, assuming one bottle delivered to the patient every month
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9 (\$~~123.2540~~/month). Costs estimated for these components are conservative and
10 would represent a relatively inefficient manufacturing process. Lastly, we added a
11 50% markup to this cost of production to estimate a target price that would be
12 profitable and sustainable, to encourage market entry and competition among
13 generic producers (\$~~4918.6375~~/month). We divided this price by 28 and multiplied by
14 365 this price by 12 to give a target price per patient-year (\$~~24036~~/year).
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20 **Patent coverage and global prices**

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22 Estimated patent expiry dates for the US and EU were gathered from originator
23 company reports (Appendix 2). The patent statuses of the TKIs in India were
24 reviewed.
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28 Prices for the chosen TKIs were identified in 12 countries, using national databases
29 and online price comparison tools (Appendix 3). In all cases, the lowest available
30 price per pill was used for comparison. Where pricing information for a medicine was
31 not found for a country, no bar is displayed (Figure 3).
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35 **Incidence of cancers and volume demand**

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37 Using published figures of the epidemiology of cancers for which the chosen TKIs
38 are indicated, we conservatively estimated annual volume of demand, in terms of the
39 number of people newly eligible for treatment per year. We estimated the incidence
40 of all cancers treated with the TKIs analyzed, including renal cell carcinoma,
41 hepatocellular carcinoma, thyroid carcinoma, chronic myeloid leukaemia, acute
42 lymphoblastic leukaemia, pancreatic cancer, non-small cell lung cancer, and breast
43 cancer. The annual number eligible is multiplied by the annual requirement of API in
44 grams, per patient, to give annual volume demand. Our assumptions and estimates
45 are presented in Table 2, and references used are given in Appendix 4.
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7 Incidence data for ICD10 categories was obtained from *Globocan 2012*,^[1] and
8 incidence of specific cancer types was estimated from these figures using data from
9 other studies on the proportion of cases of the cancer subtype within the ICD10
10 group. For example, renal cell carcinoma is included in the ICD10 category 'kidney
11 cancer' and represents 85% of incidence in this category. In breast cancer, data was
12 only available for female incidence.
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18 In our estimates of the number globally eligible for treatment, we included published
19 data on the proportion of cases that are receptor/chromosome positive,
20 relapsed/refractory to treatment, and advanced/metastatic at presentation. Due to
21 the lack of similar data for Low- and Middle-Income Countries (LMICs), these
22 estimates are largely based on data from High-Income Countries (HICs); where
23 figures were available for both, these figures were combined to estimate global
24 incidence.
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31 Our estimates assumed full access to all interventions indicated before use of TKIs,
32 including surgery, radiotherapy, and chemotherapy. We do not include measures of
33 access in our assumptions; where patients do not have access to these interventions,
34 TKIs may provide the best available treatment due to low cost, potentially increasing
35 the eligible population. In addition, data from HICs for the proportion of cases that
36 are advanced/metastatic at presentation is likely to underestimate the proportion in
37 countries with reduced access to healthcare services and health information. Our
38 estimates of the global eligible population are thus conservative.
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RESULTS

Chemical descriptions and calculated target prices

The chemical structures of the TKIs are shown in Figure 1. Calculations of treatment cost are shown in Table 1. The price of API for imatinib, erlotinib, and lapatinib have been estimated primarily using data on exports from India,[24] while the API price for sorafenib was obtained by personal communication with a large generic manufacturer.

Table 1. Assumptions and calculations of target prices.

Medicine	Imatinib	Erlotinib	Sorafenib	Lapatinib
API per tablet	400mg	150mg	2400mg	250mg
Tablets per month	3028	3028	60112	30168
API price (IQR) per kilogram	\$347-746	\$2,470	\$3,000	\$4,671
API cost per tablet	\$0.14-0.30	\$0.37	\$4.200.60	\$1.17
Add cost of excipients and formulation	\$0.18-0.34	\$0.389	\$4.240.62	\$1.18
Add cost of tableting	\$0.22-0.38	\$0.423	\$4.280.66	\$1.22
Cost per month	\$6.2266- 10.681.45	\$1.902- 93	\$76.7073. 83	\$36.55205 .26
Add cost of bottle, packaging, shipping, duties	\$7.046.57- 11.0380	\$1.253- 28	\$77.0574. 18	\$36.90205 .61
Add 50% markup	\$9.8540.52- 17.706.55	\$18.379- 92	\$111.1275- 58	\$55.35308 .41
Target price per year	\$1286-2162	\$236240	\$1,387450	\$6664,020

The prices of excipients used for each TKI are given in text, but not shown in table.

Imatinib

The standard dose for imatinib is 400mg daily, equivalent to an API requirement of 146 grams per person-year. Prices of exported imatinib mesylate have decreased dramatically over the last five years, as multiple generic manufacturers compete, and as manufacturing processes are optimized (data not shown). Nevertheless, a wider distribution of stable prices is seen in imatinib API than for the other drugs. For imatinib, we therefore present a range of estimated target prices.

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7 There is already significant demand volume for imatinib. There are multiple suppliers
8 of API, and there are alternative processes for which patent applications have been
9 filed. API is sold at a wide range of prices to different markets: distinct markets for
10 the API exist, for which the pricing may be as low as \$340/kg. In 2014, 68 kilograms
11 of imatinib API were shipped for \$340-\$347/kg. A market of \$340-\$1000/kg exists for
12 Argentina, Ecuador, Bangladesh, Singapore, Mexico and the US; this market
13 represents an approximate total volume of 750kg of API exported from India in 2014,
14 in 15 shipments. In medium-tiered pricing markets, we see a range of \$1000-
15 \$2000/kg for the API including countries UAE, Jordan, and Bangladesh, representing
16 an approximate export volume of 840 kg of API in the last year from India. In high-
17 tiered pricing markets, API is exported from India to UAE, Israel, Canada, Iran, and
18 the US with a price range of \$2000-\$5000/kg and an approximate volume of 4.5
19 tonnes in the last year from India.

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21 We have estimated a range of target prices based on the robust low-tier market,
22 using an API price of \$347/kg for the lower estimate, and \$746/kg for the higher
23 estimate (weighted average within the \$340-\$1000/kg market). The most expensive
24 excipient in imatinib mesylate is crospovidone (median price \$27/kg). This yields a
25 per-year target price of \$12~~86~~-~~\$2162~~.

26 Erlotinib

27 The standard dose for erlotinib is 150mg daily, equivalent to an API requirement of
28 55 grams per patient per year. Erlotinib hydrochloride API exports from India showed
29 a lowest price of \$2470/kg in 2014. The most expensive excipient used is
30 hypromellose (median price \$24/kg). This yields a per-year target price of \$~~236240~~.

31 Sorafenib

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7 The standard dose for sorafenib is 400mg twice daily, equivalent to an API
8 requirement of 292 grams per patient per year. Sorafenib tosylate API exports from
9 India showed a lowest price of \$7472 per kilogram in 2014, with a low volume of total
10 shipments. However, we received a quote of \$3000 per kg from a large Indian
11 generics company, which we used for our target price estimate. The most expensive
12 excipient used is hypromellose (median price \$24/kg). This yields a per-year target
13 price of \$1,450387. The lowest price in Figure 3 is offered by Cipla.[25]

20 Lapatinib

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22 The standard dose for lapatinib is ~~250mg-1500mg~~ once daily, equivalent to an API
23 requirement of ~~54894~~ grams per patient per year. Lapatinib ditosylate API was
24 exported from India twice in 2014, with a mean price of \$4674/kg. The most
25 expensive excipient used in lapatinib ditosylate is povidone (median price \$14/kg).

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27 This yields a per-year target price of \$~~4,020666~~.

31 **Patent expiry**

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33 Expiry dates of patent protection for the TKIs surveyed are presented in Table 2 and
34 references are given in Appendix 2. Basic patent protection for imatinib mesylate will
35 expire in 2015 (US) and 2016 (EU). For erlotinib – 2018 (US) and 2020 (EU). For
36 sorafenib – in 2020 (US and EU). For lapatinib – in 2020 (US) and 2023 (EU).

37
38 Imatinib and sorafenib are not under patent protection in India. Lapatinib is under
39 patent protection in India until 2019, and patent protection for erlotinib is the subject
40 of an ongoing court case between Roche and Cipla (Appendix 2). Generic erlotinib
41 manufactured by Teva Canada has recently been approved for sale in Canada.[26]

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43 While these basic patents expire in the next five years, secondary patents granted
44 on the use of these compounds in combination treatments may pose barriers to
45 generic market entry.

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Table 2. Indications, dosing, originator company, and patent expiry dates for selected TKIs.

Medicine	Indication(s) ^a	Dose(s) ^a	Originator company	Expiry of <u>term for base compound</u> patent <u>protection</u> ^b		Target price per patient per year
				USA	EU	
Imatinib (Glivec/Gleevec)	Chronic Myeloid Leukaemia	400mg QD	Novartis	2015	2016	\$1286-\$2162
Erlotinib (Tarceva)	Non Small Cell Lung Cancer (locally advanced or metastatic)	150mg QD	Roche	2018	2020	\$24036
Sorafenib (Nexavar)	Renal Cell Carcinoma, Hepatocellular Carcinoma	400mg BID	Bayer and Onyx Pharmaceuticals	2020	2020	\$1,450387
Lapatinib (Tyverb/Tykerb)	Advanced breast cancer	250mg-1500mg QD	GlaxoSmithKlineNovartis	2020	2023	\$4,020666

^a References in Appendix 1.
^b References for patent expiry dates are given in Appendix 2 and assume no supplementary patent term extensions.

Global demand

Global demand estimates based on incidence and eligibility are presented in Table 3.

Erlotinib, ~~and~~ sorafenib, ~~and~~ lapatinib have considerable volume demand, where even conservative estimates of proportion treated (e.g. 30% of eligible population) would yield demands sufficient for sustainable competitive manufacture. For lapatinib ~~and~~ imatinib, estimated volume demands are lower, although still comparable in numbers to, for example, those receiving paediatric second-line HIV treatment.[21] In the case of imatinib, robust competition is already demonstrated in large export volumes and price reductions seen over the last five years.

Current prices

Figure 3 illustrates the range across countries in prices for each of the four TKIs analyzed. Indian generic prices (when available) were always found to be significantly lower than all other prices. USA prices were in most cases at least twice as high as those in the EU. There was little variation between brand prices for France, UK, Spain, and in general Thai, Brazilian, Russian and South African prices were lower than those of the European countries, with the notable exceptions of sorafenib in Thailand.

Generic imatinib was available in Canada, Latvia, South Africa, Brazil, and India, but not other countries surveyed. Generic erlotinib and sorafenib versions were available in India but not other countries surveyed. Generic versions of lapatinib were not available in any of the countries surveyed.

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Tyrosine Kinase Inhibitor and standard dose	ICD10 category and incidence	Indication of TKI, and percentage of relevant ICD10 group	Eligibility in terms of pathology, and percentage of incident cases with this subtype	Eligibility in terms of stage of disease, a percentage of incident cases at this stage	Total number newly eligible for indication, per year	Total number newly eligible for TKI, per year	Total API requirement per year, in tonnes, to meet incident demand
Imatinib 400mg QD	Leukaemia (C91-95), 351,965	Chronic myeloid leukaemia, 12.3%	Philadelphia chromosome positive, 87.5%	N/A, 100%	37,880	47,999	7.0
	Leukaemia (C91-95), 351,965	Acute Lymphoblastic Leukaemia, 11.5%	Philadelphia chromosome positive, 25%	N/A, 100%	10,119		
Erlotinib 150mg QD for NSCLC, 100mg QD for pancreatic cancer	Trachea, bronchus and lung (C33-34), 1,824,701	Non-small cell lung cancer, 85%	<u>Proportion of patients for whom EGFR status can be evaluated and are EGFR positive, 14.6% EGFR positive, 22.5%</u>	Advanced/metastatic, 83.5%	189,082,291,393	544,442,486,797	19,629.8
	Pancreatic cancer, 337,872	Pancreatic cancer, 100%	All, 100%	Advanced/metastatic, 75%	253,404		
Sorafenib 400mg BID	Kidney cancer, 337,860	Renal cell carcinoma, 85%	All, 100%	Advanced/metastatic, 71.5%	205,334	443,734	129.6
	Liver cancer, 782,451	Hepatocellular carcinoma, 87.5%	All, 100%	Advanced/metastatic, 30%	205,393		
	Thyroid cancer, 298,102	Thyroid carcinoma, 95%	Iodine-refractory, 66.6%	Advanced/metastatic, 17.5%	33,007		
Lapatinib 4500mg 1500mg QD	Breast cancer, 1,671,149	Breast cancer, 100%	HER-2 positive, 12.5%	Advanced/metastatic, 33.5%	69,979	69,979	337.88.3

Gastrointestinal stromal tumour, for which imatinib and sunitinib are indicated treatments in some cases, has not been included, due to its relative rarity and the fact that it spans multiple ICD10 categories. References for figures used in this table can be found in Appendix 4.

DISCUSSION

If produced generically with adequate competition, imatinib, erlotinib, lapatinib, and sorafenib can be made available at ~~very~~ low prices, making their use feasible in developing countries, and allowing large savings in high-income countries. We demonstrate that generic versions of imatinib can be sustainably and profitably produced at a price of between \$12~~86~~ and \$21~~62~~ per person-year, which are far lower than the current ~~US prices~~ of ~~around \$30,000 in the EU and \$406107,322-799~~ per person-year ~~in the US~~. Generic erlotinib could be produced for \$24~~036~~ per person-year, versus the current ~~EU prices of \$26,416-\$36,678 and~~ US price of ~~\$7879,797891~~. Generic versions of lapatinib and sorafenib can be sustainably produced at 1-~~511~~% of the current prices in High-Income Countries. At the target prices identified, \$1~~85 million-billion~~ would be enough to treat all ~~7001 million,000~~ patients worldwide who become eligible for treatment with imatinib, erlotinib, ~~sorafenib~~, and lapatinib, every year. This combined cost is less than ~~five-a quarter percent~~ of the net ~~2013~~ sales of \$4.7 billion for imatinib ~~in 2013~~ alone.[27]

The estimates presented in this paper are based on actual, completed sales of API. We assume an inefficient manufacturing process and include all real-world expenses, such as packaging, shipping, and duties. Limitations of our analysis include the potential delaying effect of secondary patents. All four drugs analyzed are under multiple secondary patents, but the significance of these will not be known until the basic (composition of matter) patents have expired and the existing patents are 'tested' by generic companies entering the market. ~~New patents may also be granted before the expiry of the basic patent, which could provide effective protection of~~

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7 ~~exclusivity~~. For full cost analyses, other factors would need to be included, such as
8 any additional treatments administered alongside these medicines, the cost of
9 diagnostics, and national health financing mechanisms.
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14 The TKIs surveyed are effective treatments that can be taken orally, are easy to
15 transport and store, and seldom require an advanced care unit. Following lessons
16 learnt from HIV, affordable cancer medication could offer an opportunity to rapidly
17 scale up the treatment in resource-poor settings if combined with infrastructure
18 development and health professional training. In countries where they are under
19 patent protection, cancer medicines at these target prices are likely to become
20 available only after patent expiry. Alternatively central patents could be invalidated
21 or compulsory licenses could be issued before patent expiry, as was the case for
22 sorafenib and imatinib in India (Appendix 2). In countries where the medicines are
23 not under patent protection, large buyers such as governments, NGOs, and
24 international agencies should encourage the achievement of prices at the levels of
25 our estimates by ensuring that there is effective competition. One option for
26 pharmaceutical companies wishing to increase access to their product without
27 compromising intellectual property rights could be to issue voluntary licenses, such
28 as those for HIV medicines issued to the Medicines Patent Pool.[28] Our estimates
29 can also inform tenders for medicines, and negotiations with current manufacturers.
30 This may be especially relevant to settings where it is not feasible to offer
31 widespread surgical treatment, radiotherapy, or traditional chemotherapy.
32
33 International agencies are investigating options for treatment scale-up. Imatinib was
34 recently included in the WHO Essential Medicines List[9]; the potential for low prices
35 demonstrated here could allow more cancer medicines to follow. As the medicines
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7 surveyed are approaching patent expiry (Table 2), generic manufacturers can
8 already begin preparing to launch generic versions, and national and international
9 purchasers can prepare for scaling up of cancer treatment. The price-lowering
10 effects of generic competition have been demonstrated in antiretrovirals for HIV,[20]
11 where price reductions in excess of 95% have allowed massive increases in the
12 proportion of infected people that are on treatment.
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20 In many cases, decisions on drug indications, their scope, and treatment lengths are
21 based partially on their price. If generic versions are made available at these target
22 prices, this may allow re-evaluation of indication scope, longer treatment lengths,
23 and even combination of TKIs (for example, erlotinib and lapatinib are currently in
24 trials for combination treatments).[29] Other drugs in the same class as those
25 analyzed, such as ibrutinib and vemurafenib, are under patent protection and
26 currently priced at a level that is unaffordable in many settings. Similar analyses may
27 be done for these medicines and other novel cancer treatments.
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38 **Conclusions**

39
40 Pharmaceutical companies need to recoup investments in research and
41 development to remain financially viable. However, the TKIs analyzed have already
42 accumulated billions of dollars in sales, and after patent protection has lapsed, there
43 is no justification for prices to remain significantly above the target prices of
44 production described in this paper. In the case of sorafenib, the CEO of the originator
45 company Bayer has commented that the profits made from sorafenib in India do not
46 affect their business model.[30] The current global prices of TKIs make these
47 treatments unaffordable and unavailable in developing countries, and some high-
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7 income countries. The findings of this paper demonstrate that scaling up cancer
8 treatment using cheap, generic TKIs is feasible as soon as patent protection is lost.

9
10 In the interim, alternative mechanisms can be used to rapidly reduce prices and
11 allow access to cancer treatments. These mechanisms include using TRIPS
12 flexibilities to allow generic manufacture and/or importation, and the granting of
13 licenses by originator companies to generic manufacturers, for supply of the
14 developing country market.
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List of tables and figures

Table 1. Assumptions and calculations of target prices.

Table 2. Indications, dosing, originator company, and patent expiry dates for selected TKIs.

Table 3. Global incidence of indicated cancers, and estimates of total numbers eligible for treatment with selected TKIs.

Figure 1. Chemical structures, formulas, and molecular weights.

Figure 2. Cost estimation flowchart for erlotinib.

Figure 3. Lowest available prices in selected countries.

[Figure 3A. Lowest available price for imatinib \(400mg\) in selected countries.](#)

[Figure 3B. Lowest available price for erlotinib \(150mg\) in selected countries.](#)

[Figure 3C. Lowest available price for sorafenib \(400mg BID\) in selected countries.](#)

[Figure 3D. Lowest available price for lapatinib \(1500mg\) in selected countries.](#)

We would suggest that all Appendices (1-4) all web-only.

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7 **Ethical approval** was not required for this study. All authors had full access to all of the data
8 (including statistical reports and tables) in the study and can take responsibility for the
9 integrity of the data and the accuracy of the data analysis. The lead author Andrew Hill (the
10 manuscript's guarantor) affirms that the manuscript is an honest, accurate, and transparent
11 account of the study being reported; that no important aspects of the study have been
12 omitted; and that any discrepancies from the study as planned (and, if relevant, registered)
13 have been explained.
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17 **Data sharing:** no additional data available.
18
19

20 **Competing interests:** All authors have completed the ICMJE uniform disclosure form at
21 www.icmje.org/coi_disclosure.pdf and declare: no support from any organisation for the
22 submitted work. WGP has received payments from Merck, AbbVie, and Seattle Genetics,
23 not connected to this study. MB has received honoraria from ViiV, Gilead Sciences, BMS,
24 MSD, Janssen, and Johnson & Johnson, not connected to this study; no other relationships
25 or activities that could appear to have influenced the submitted work. AH, DG, JF, JM, IE,
26 HS, MM, JL report no competing interests.
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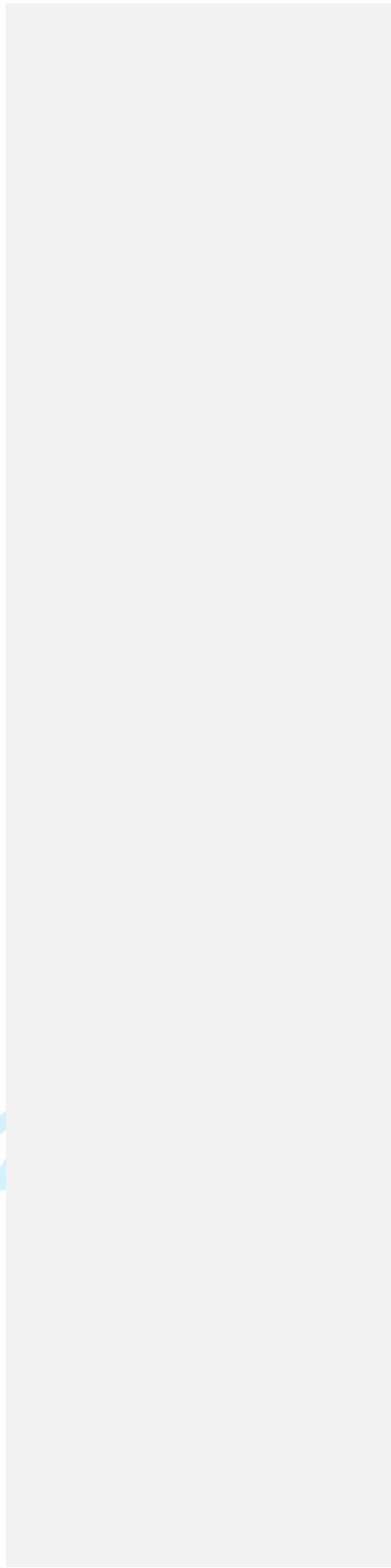
Figure 1. Chemical structures, formulas, and molecular weights.

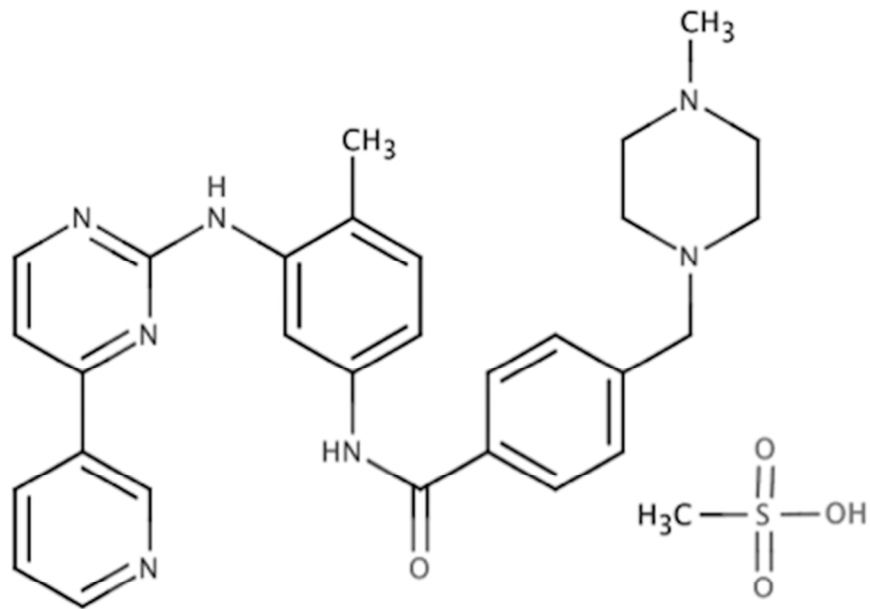
Drug, empirical formula, molecular weight	Structure
Imatinib mesylate $C_{29}H_{31}N_7O \cdot CH_4SO_3$ Molecular weight*: 494	<image of imatinib structure uploaded as supplemental file>
Erlotinib hydrochloride $C_{22}H_{23}N_3O_4 \cdot HCl$ Molecular weight*: 393	<image of erlotinib structure uploaded as supplemental file>
Sorafenib tosylate $C_{21}H_{16}ClF_3N_4O_3 \cdot C_7H_8O_3S$ Molecular weight*: 494	<image of sorafenib structure uploaded as supplemental file>
Lapatinib ditosylate $C_{29}H_{26}ClFN_4O_4S \cdot (C_7H_8O_3S)_2$ Molecular weight*: 581	<image of lapatinib structure uploaded as supplemental file>
*Molecular weight not including salt. References for all structures are given in Appendix 1.	

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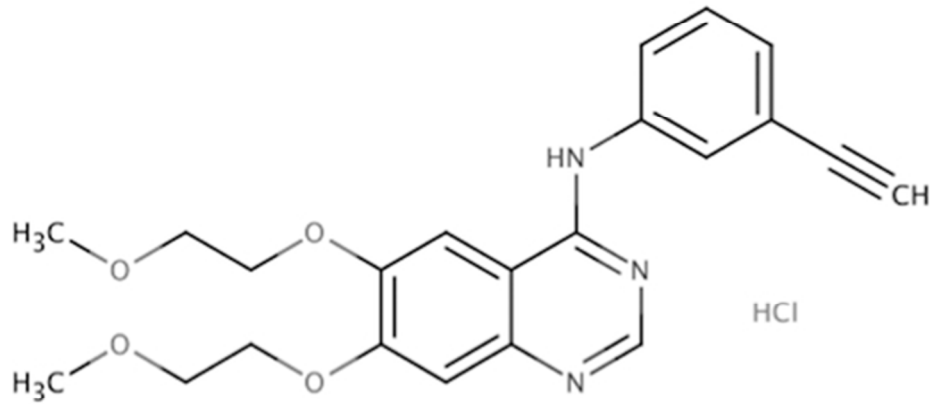
Figures 2 & 3A-D uploaded as supplemental files.

For peer review only



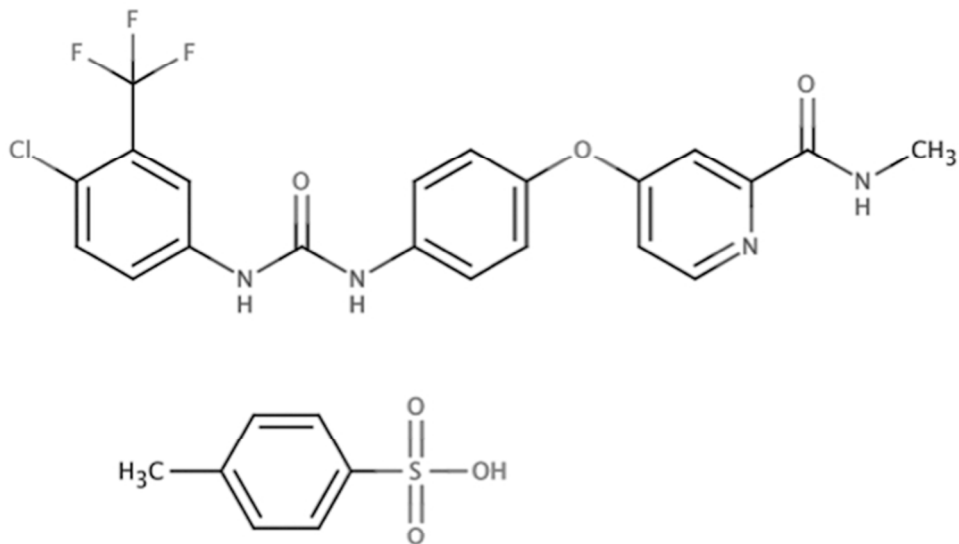


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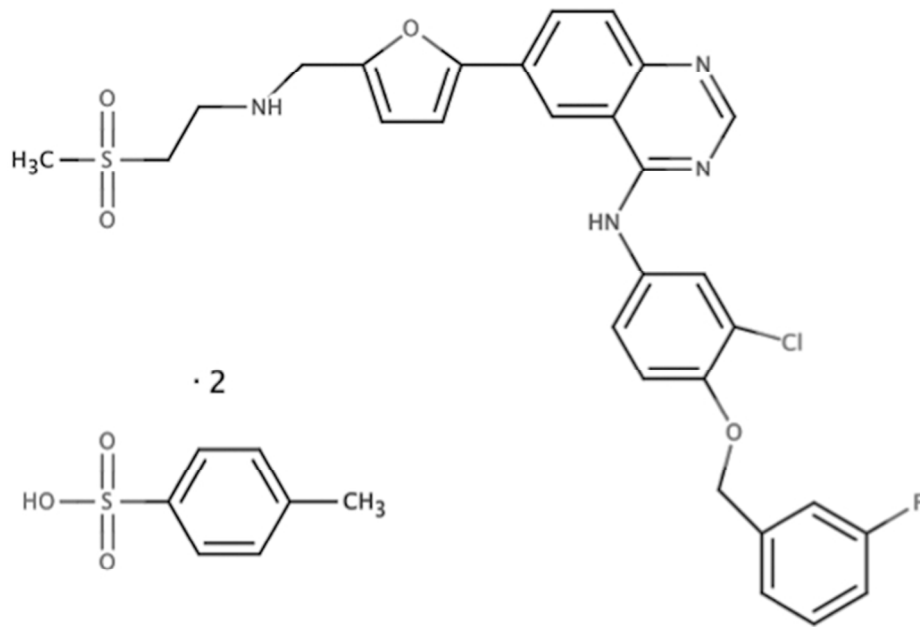


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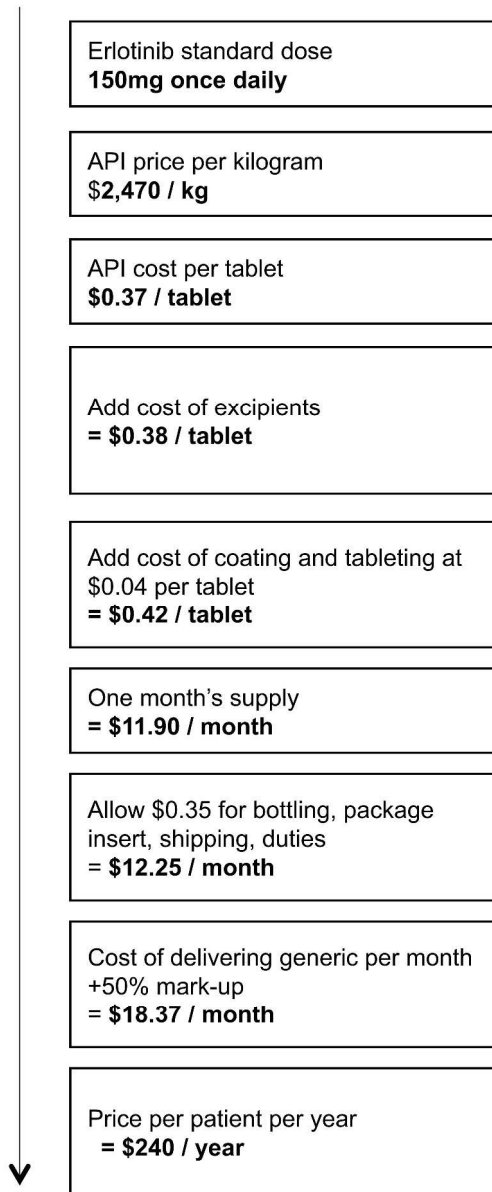


Figure 2. Cost estimation flowchart for erlotinib
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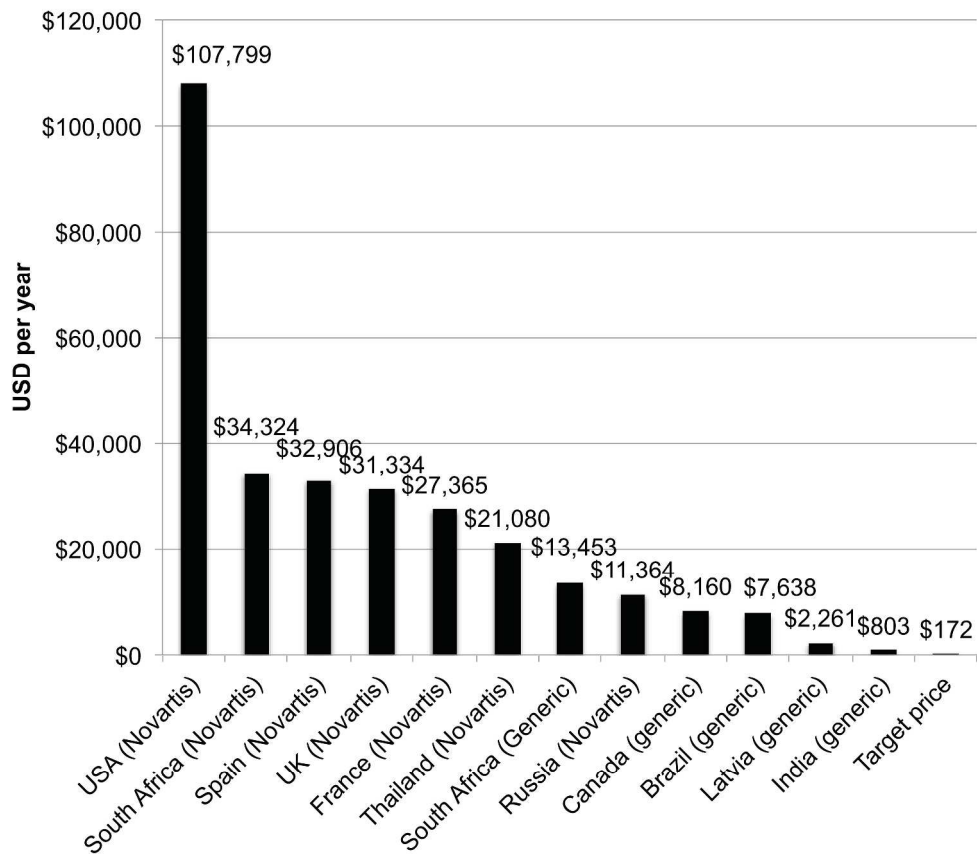


Figure 3A. Lowest available price for imatinib (400mg) in selected countries
337x301mm (300 x 300 DPI)

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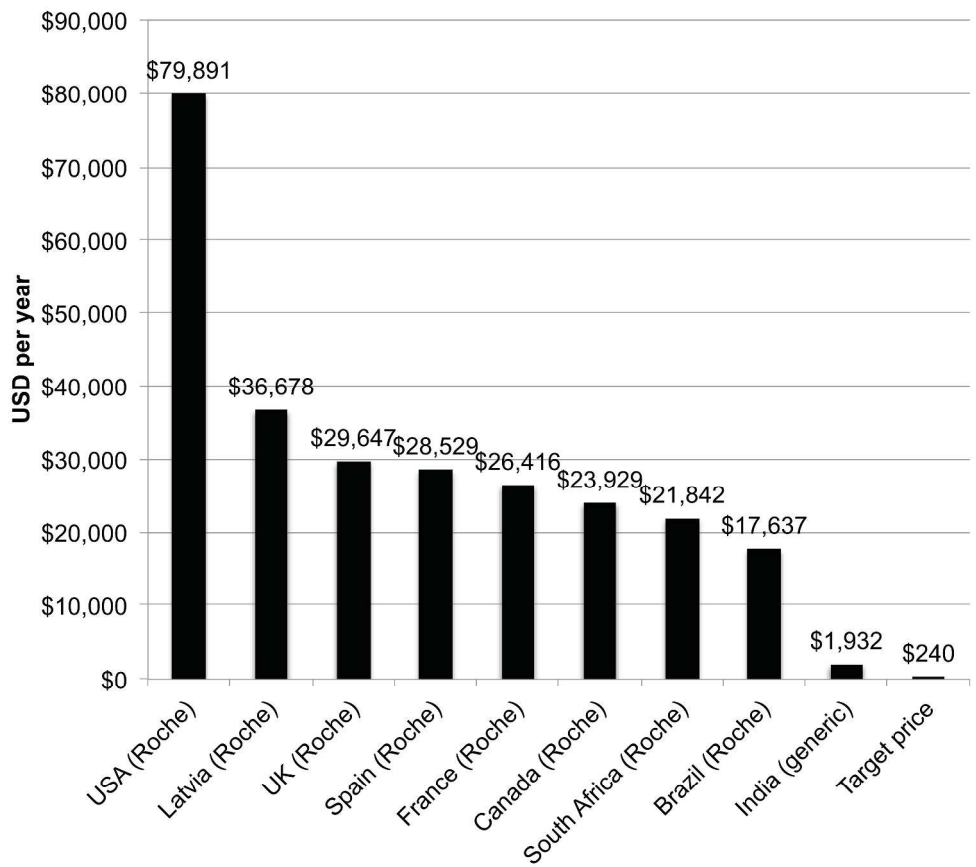


Figure 3B. Lowest available price for erlotinib (150mg) in selected countries
352x314mm (300 x 300 DPI)

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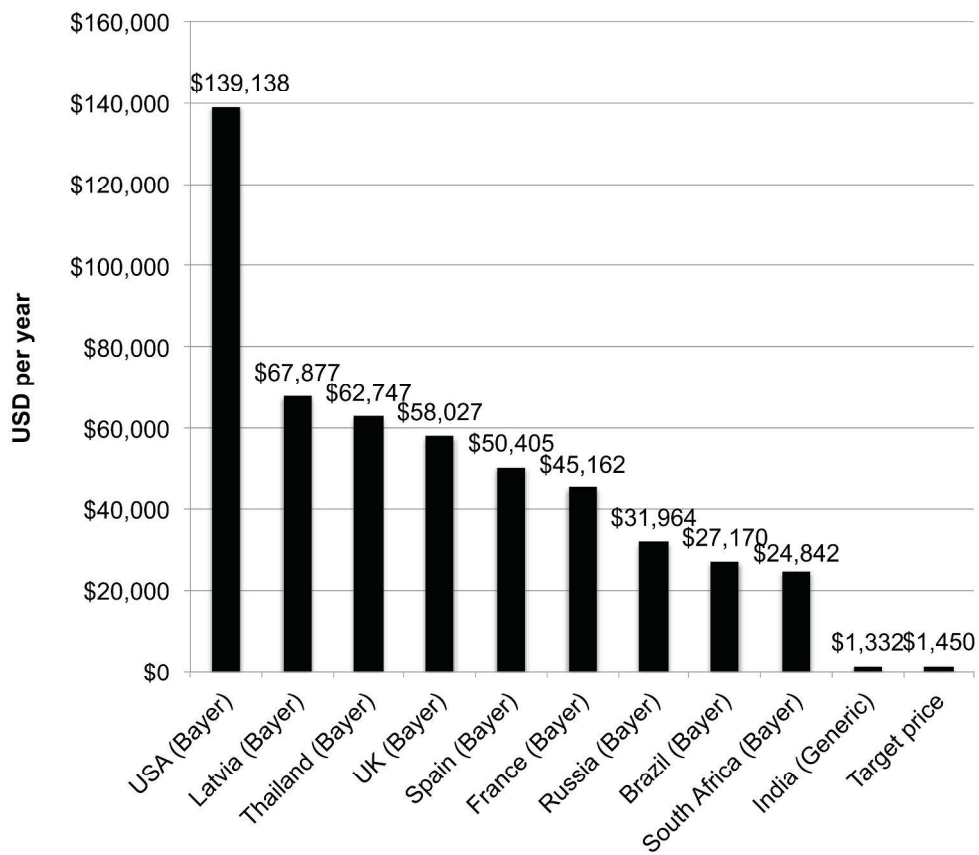


Figure 3C. Lowest available price for sorafenib (400mg BID) in selected countries
379x333mm (300 x 300 DPI)

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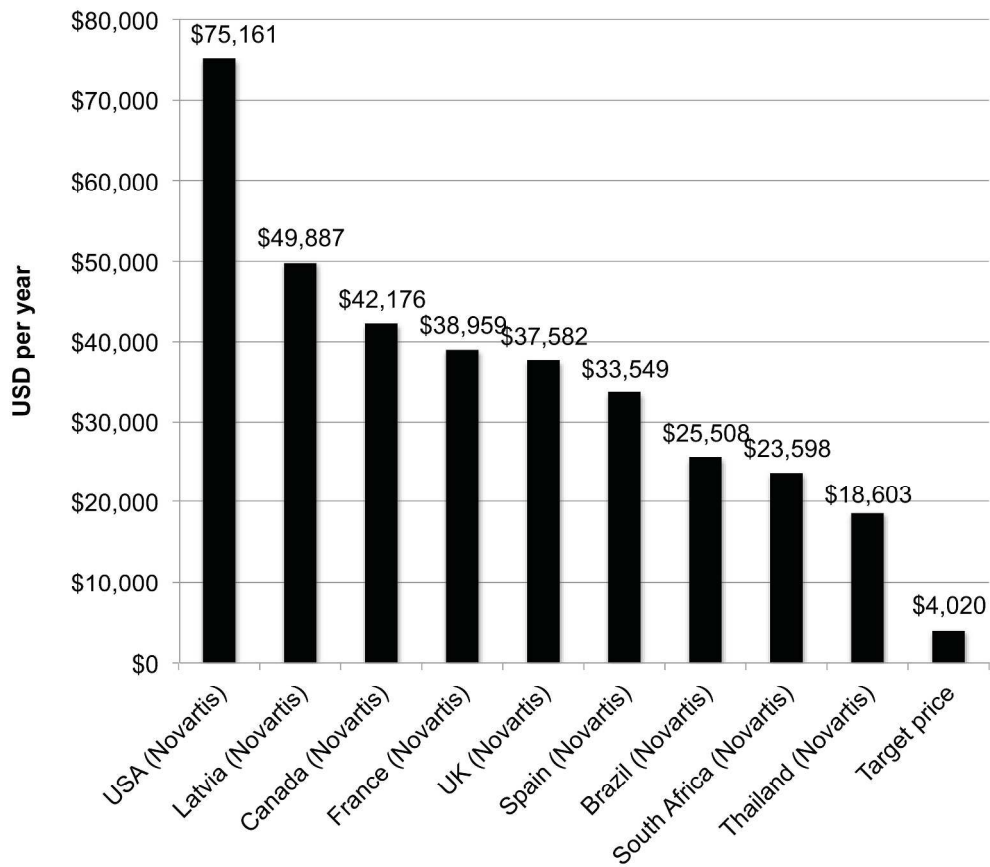


Figure 3D. Lowest available price for lapatinib (250mg) in selected countries
323x287mm (300 x 300 DPI)

References for structures, dosage, indications

Imatinib[1]

Erlotinib[2]

Sorafenib[3]

Lapatinib[4]

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References for US patents and expiries listed in Table 1.		
Drug Name	Patent Numbers	References
Imatinib (Glivec/Gleevec)	US5521184, US6894051, US7544799, USRE43932	[1,2]
Erlotinib (Tarceva)	US5747498, US6900221, USRE41065	[3,4]
sorafenib (Nexavar)	US7235576, US7351834 US8877933	[5,6]
lapatinib (Tyverb/Tykerb)	US6391874, US6713485, US6727256, US7157466, US8513262, US8821927	[7,8]

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References for EU patents and expiries listed in Table 1.		
Drug Name	Number	References
Imatinib (Glivec/Gleevec)	EP1047694A1, EP1047694B1, EP1454907A1, EP1454907B1, EP1460072A1, EP1460072B1	[2,9]
Erlotinib (Tarceva)	EP1233948A1, EP1233948A4, EP1233948B1, EP2168581A2, EP2168581A3,	[4,10]

	EP2168581A9, EP2292233A2, EP2292233A3,	
sorafenib (Nexavar)	EP2419103A1, EP1797038A1, EP1797038B1,	[6,11,12]
lapatinib (Tyverb/Tykerb)	EP1294715A1, EP1294715B1, EP2550269A1, EP2550269A4,	[8,13,14]

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References for Indian court decisions.	
Drug	References
Imatinib (Glivec/Gleevec):	[15]
Erlotinib (Tarceva)	[16]
sorafenib (Nexavar)	[17]
lapatinib (Tyverb/Tykerb)	[18]

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All prices were converted from to USD using exchange rates given at <http://www.xe.com/currencyconverter/> on the 16th of April 2015.

For Canada, prices in the province of Québec are used.

References for prices of 400mg of imatinib in selected countries.

Country	Reference number
USA (Novartis)	[1]
South Africa (Novartis)	[2]
Spain (Novartis)	[3]
UK (Novartis)	[4]
France (Novartis)	[5]
Thailand (Novartis)	[6]
South Africa (Generic)	[2]
Russia (Novartis)	[7]
Canada (Generic)	[8]
Brazil (Generic)	[9]
Latvia	[10]
India (Generic)	[11]

References for prices of erlotinib in selected countries.

Country	Reference number
USA (Roche)	[1]
Latvia (Roche)	[10]
UK (Roche)	[12]
Spain (Roche)	[3]
France (Roche)	[5]
Canada (Roche)	[8]
South Africa (Roche)	[2]
Brazil (Roche)	[9]
India (Generic)	[11]

References for prices of 200mg of sorafenib in selected countries.

Country	Reference number
USA (Bayer)	[1]
Latvia (Bayer)	[10]
Thailand (Bayer)	[6]
UK (Bayer)	[13]
Spain (Bayer)	[3]
France (Bayer)	[5]

Russia (Bayer)	[7]
Brazil (Bayer)	[9]
South Africa (Bayer)	[2]
India (Generic)	[11]

References for prices of 250mg of lapatinib in selected countries.

Country	Reference number
USA (GSK)	[1]
Latvia (GSK)	[10]
Canada (GSK)	[8]
France (GSK)	[5]
UK (GSK)	[14]
Spain (GSK)	[3]
Brazil (GSK)	[9]
South Africa (GSK)	[2]
Thailand (GSK)	[6]

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Chronic Myeloid Leukaemia

12.3% of Leukaemia[1]

Philadelphia chromosome positive 85-90%[2] [midpoint of 87.5%]

Acute Lymphoblastic Leukemia

11.5% of Leukaemia[1]

Philadelphia chromosome positive 25%[3]

Chronic Lymphocytic Leukaemia

26.9% of Leukaemia[1]

Renal cell carcinoma

85% of kidney cancers[4]

Advanced/metastatic – 71.5%[5] [NICE guidance states 26% and 17% have stage III and IV disease, and about half of those with curative resection for earlier stages of the disease also go on to develop advanced and/or metastatic disease. Calculation $26+17+(0.5 \times 57) = 71.5\%$]

Breast Cancer

Metastatic breast cancer at presentation: 5%. Of remaining 95% who present with local breast cancer, 30% will develop metastatic cancer[6]

Total: 33.5%

20-30% with metastatic breast cancer are HER2+ [midpoint 25%], of which 50% will also be hormone receptor positive[6]

Average 12.5%

Non-Small Cell Lung Cancer

85% of lung cancers[7]

Advanced/metastatic at presentation – 70% of all lung cancer[7]. Assumed equal proportion in NSCLC.

Of those not advanced/metastatic at presentation (30% of all lung cancer), 30-60% have early disease progress[8] [midpoint 45%]

Total estimate for proportion incident cases that are advanced/metastatic at presentation, or shortly after:

$70\% + 45\% \text{ of the remaining } 30\% = 83.5\%$

Proportion of patients expected to have EGFR-TK mutation status results that may be evaluated – 60% [9]

1
2
3 EGFR+ – 10-12% (midpoint 11%) in non-Asian, 30-40% (midpoint 35%) in Asian
4 patients[10]. Globocan data estimates a lung cancer incidence of 1,045,695 (56.3%
5 of total) in Asia, and 779,006 (42.7%) in non-Asian countries. The global prevalence
6 of EGFR mutation is 24.4% ($[0.563 \times 0.35] + [0.427 \times 0.11] = 0.244$).
7

8 Proportion of patients that EGFR status can be evaluated and will be EGFR positive
9 – 14.6% [$0.6 \times 0.244 = 0.146$]
10

11 **Hepatocellular carcinoma**

12
13 85-90% of liver cancers [midpoint 87.5%][11]
14

15 Eligible patients in UK – 25-35% [midpoint 30%] [12] [based on UK expert advisory
16 group convened by Bayer]
17

18 **Thyroid carcinoma**

19
20 Differentiated thyroid carcinoma 95% of thyroid cancers [13]
21

22 1-4% present with distant metastases [midpoint 2.5%] and 7-23% [midpoint 15%]
23 develop distant metastases [14] - overall 17.5%
24

25 Of metastatic disease 66.6% become refractory to iodine [13]
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27 **Pancreatic cancer**

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29 Metastatic 50% and advanced 25% at presentation[15]
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